SECURITIES AND FUTURES ACT (CAP. 289) SECURITIES AND FUTURES (DISCLOSURE OF INTERESTS) REGULATIONS 2012

NOTIFICATION FORM FOR SUBSTANTIAL SHAREHOLDER(S)/UNITHOLDER(S) IN RESPECT OF INTERESTS IN SECURITIES

FORM

3
(Electronic Format)

Explanatory Notes

- 1. Please read the explanatory notes carefully before completing the notification form.
- 2. This form is for a Substantial Shareholder(s)/Unitholder(s) to give notice under section 135, 136, 137, 137J (as applicable to sections 135, 136 and 137) or 137U (as applicable to sections 135, 136 and 137) of the Securities and Futures Act (the "SFA").
- 3. This electronic Form 3 and a separate Form C, containing the particulars and contact details of the Substantial Shareholder(s)/Unitholder(s), must be completed by the Substantial Shareholder(s)/Unitholder(s) or a person duly authorised by the Substantial Shareholder(s)/Unitholder(s) to do so. The person so authorised should maintain records of information furnished to him by the Substantial Shareholder(s)/Unitholder(s).
- 4. This form and Form C, are to be completed electronically and sent to the Listed Issuer via an electronic medium such as an e-mail attachment. The Listed Issuer will attach both forms to the prescribed SGXNet announcement template for dissemination as required under section 137G(1), 137R(1) or 137ZC(1) of the SFA, as the case may be. While Form C will be attached to the announcement template, it will not be disseminated to the public and is made available only to the Monetary Authority of Singapore (the "Authority").
- 5. Where a transaction results in similar notifiable obligations on the part of more than one Substantial Shareholder/Unitholder, all of these Substantial Shareholders/Unitholders may give notice using the same notification form.
- 6. A single form may be used by a Substantial Shareholder/Unitholder for more than one transaction resulting in notifiable obligations which occur within the same notifiable period (i.e. within two business days of becoming aware of the earliest transaction). There must be no netting-off of two or more notifiable transactions even if they occur within the same day.
- 7. All applicable parts of the notification form must be completed. If there is insufficient space for your answers, please include attachment(s) by clicking the paper clip icon on the bottom left-hand corner or in item 11 of Part II or item 10 of Part III. The total file size for all attachment(s) should not exceed 1MB.
- 8. Except for item 5 of Part II and item 1 of Part IV, please select only one option from the relevant check boxes.
- 9. Please note that submission of any false or misleading information is an offence under Part VII of the SFA.
- 10. In this form, the term "Listed Issuer" refers to -
 - a company incorporated in Singapore any or all of the shares in which are listed for quotation on the official list of a securities exchange;
 - (b) a corporation (not being a company incorporated in Singapore, or a collective investment scheme constituted as a corporation) any or all of the shares in which are listed for quotation on the official list of a securities exchange, such listing being a primary listing;

- (c) a registered business trust (as defined in the Business Trusts Act (Cap. 31A)) any or all of the units in which are listed for quotation on the official list of a securities exchange;
- (d) a recognised business trust any or all of the units in which are listed for quotation on the official list of a securities exchange, such listing being a primary listing; or
- (e) a collective investment scheme that is a trust, that invests primarily in real estate and real estaterelated assets specified by the Authority in the Code on Collective Investment Schemes, and any or all the units in which are listed for quotation on the official list of a securities exchange, such listing being a primary listing ("Real Estate Investment Trust").
- 11. For further instructions and guidance on how to complete this notification form, please refer to section 7 of the User Guide on Electronic Notification Forms which can be accessed at the Authority's Internet website at http://www.mas.gov.sg (under "Regulations and Financial Stability", "Regulations, Guidance and Licensing", "Securities, Futures and Fund Management", "Forms", "Disclosure of Interests").

Part I - General 1. Name of Listed Issuer: FALCON ENERGY GROUP LIMITED 2. Type of Listed Issuer: ✓ Company/Corporation Registered/Recognised Business Trust □ Real Estate Investment Trust 3. Is more than one Substantial Shareholder/Unitholder giving notice in this form? ✓ No (Please proceed to complete Part II) Yes (Please proceed to complete Parts III & IV) 4. Date of notification to Listed Issuer: 16-May-2018

Part II - Substantial Shareholder/Unitholder and Transaction(s) Details [To be used for single Substantial Shareholder/Unitholder to give notice] Name of Substantial Shareholder/Unitholder: Ruben Capital Ventures Ltd Is Substantial Shareholder/Unitholder a fund manager or a person whose interest in the securities of the Listed Issuer are held solely through fund manager(s)? Yes ✓ No 1 Transaction A Notification in respect of: Becoming a Substantial Shareholder/Unitholder Change in the percentage level of interest while still remaining a Substantial Shareholder/Unitholder Ceasing to be a Substantial Shareholder/Unitholder 2. Date of acquisition of or change in interest: 16-May-2018 3. Date on which Substantial Shareholder/Unitholder became aware of the acquisition of, or the change in, interest (if different from item 2 above, please specify the date): 16-May-2018 4. Explanation (if the date of becoming aware is different from the date of acquisition of, or the

change in, interest):

Not Applicable.

5. Type of securities which are the subject of the transaction (more than one option may be chosen):

✓ Voting shares/units

1.

2.

Rights/Options/Warrants over voting shares/units

Convertible debentures over voting shares/units (conversion price known)

Others (*please specify*):

6. Number of shares, units, rights, options, warrants and/or principal amount of convertible debentures acquired or disposed of by Substantial Shareholder/Unitholder:

Not Applicable

| Disposal of: Securities via market transaction Securities via off-market transaction (e.g. married deals) Other circumstances: Acceptance of take-over offer for the Listed Issuer Corporate action by the Listed Issuer which Substantial Shareholder/Unitholder did reparticipate in (please specify): Others (please specify): | on (e.g. married deals) of derivatives or other securities ercise of rights, options, warrants or other convertibles on (e.g. married deals) the Listed Issuer uer which Substantial Shareholder/Unitholder did not | | Not Applicable | | | |
|--|---|----|--|--|--|--|
| Securities via market transaction Securities via off-market transaction (e.g. married deals) Securities via physical settlement of derivatives or other securities Securities pursuant to rights issue Securities via a placement Securities following conversion/exercise of rights, options, warrants or other convertion of the converti | of derivatives or other securities ercise of rights, options, warrants or other convertibles on (e.g. married deals) the Listed Issuer uer which Substantial Shareholder/Unitholder did not | 8. | Circumstance giving rise to the interest or change in interest: | | | |
| Securities via off-market transaction (e.g. married deals) Securities via physical settlement of derivatives or other securities Securities pursuant to rights issue Securities via a placement Securities following conversion/exercise of rights, options, warrants or other converting Disposal of: Securities via market transaction Securities via off-market transaction (e.g. married deals) Other circumstances: Acceptance of take-over offer for the Listed Issuer Corporate action by the Listed Issuer which Substantial Shareholder/Unitholder did reparticipate in (please specify): Others (please specify): | of derivatives or other securities ercise of rights, options, warrants or other convertibles on (e.g. married deals) the Listed Issuer uer which Substantial Shareholder/Unitholder did not | | Acquisition of: | | | |
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| Securities via a placement Securities following conversion/exercise of rights, options, warrants or other converting Disposal of: Securities via market transaction Securities via off-market transaction (e.g. married deals) Other circumstances: Acceptance of take-over offer for the Listed Issuer Corporate action by the Listed Issuer which Substantial Shareholder/Unitholder did reparticipate in (please specify): Others (please specify): | ercise of rights, options, warrants or other convertibles on (e.g. married deals) the Listed Issuer uer which Substantial Shareholder/Unitholder did not | | ☐ Securities via physical settlement of derivatives or other securities | | | |
| Securities following conversion/exercise of rights, options, warrants or other convertion Disposal of: Securities via market transaction Securities via off-market transaction (e.g. married deals) Other circumstances: Acceptance of take-over offer for the Listed Issuer Corporate action by the Listed Issuer which Substantial Shareholder/Unitholder did reparticipate in (please specify): ✓ Others (please specify): | on (e.g. married deals) the Listed Issuer uer which Substantial Shareholder/Unitholder did not | | Securities pursuant to rights issue | | | |
| Disposal of: Securities via market transaction Securities via off-market transaction (e.g. married deals) Other circumstances: Acceptance of take-over offer for the Listed Issuer Corporate action by the Listed Issuer which Substantial Shareholder/Unitholder did reparticipate in (please specify): Others (please specify): | on (e.g. married deals) the Listed Issuer uer which Substantial Shareholder/Unitholder did not | | Securities via a placement | | | |
| Securities via market transaction Securities via off-market transaction (e.g. married deals) Other circumstances: Acceptance of take-over offer for the Listed Issuer Corporate action by the Listed Issuer which Substantial Shareholder/Unitholder did reparticipate in (please specify): ✓ Others (please specify): | the Listed Issuer uer which Substantial Shareholder/Unitholder did not | | Securities following conversion/exercise of rights, options, warrants or other convertibles | | | |
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| Other circumstances: Acceptance of take-over offer for the Listed Issuer Corporate action by the Listed Issuer which Substantial Shareholder/Unitholder did r participate in (please specify): Others (please specify): | the Listed Issuer uer which Substantial Shareholder/Unitholder did not | | · | | | |
| Other circumstances: Acceptance of take-over offer for the Listed Issuer Corporate action by the Listed Issuer which Substantial Shareholder/Unitholder did r participate in (please specify): Others (please specify): | the Listed Issuer uer which Substantial Shareholder/Unitholder did not | | Securities via off-market transaction (e.g. married deals) | | | |
| ☐ Acceptance of take-over offer for the Listed Issuer ☐ Corporate action by the Listed Issuer which Substantial Shareholder/Unitholder did reparticipate in (please specify): ✓ Others (please specify): | uer which Substantial Shareholder/Unitholder did not | | | | | |
| Corporate action by the Listed Issuer which Substantial Shareholder/Unitholder did reparticipate in (please specify): Others (please specify): | uer which Substantial Shareholder/Unitholder did not | | | | | |
| ☐ participate in (please specify): ☑ Others (please specify): | | | | | | |
| | hares in the share capital of the Company by Mr. Wong Fong Fu | | participate in (please specify): | | | |
| | | | Placement of 70,000,000 new ordinary shares in the share capital of the Company by Mr. Wong Fong F | | | |
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9. Quantum of total voting shares/units (including voting shares/units underlying rights/options/warrants/convertible debentures {conversion price known}) held by Substantial Shareholder/Unitholder before and after the transaction:

| Immediately before the transaction | Direct Interest | Deemed Interest | Total |
|--|----------------------------|-------------------|------------------|
| No. of voting shares/units held and/or underlying the rights/options/warrants/ convertible debentures: | 48,338,997 | 0 | 48,338,997 |
| As a percentage of total no. of voting shares/units: | 5.99 | 0 | 5.99 |
| | | | |
| Immediately after the transaction | Direct Interest | Deemed Interest | Total |
| No. of voting shares/units held and/or underlying the rights/options/warrants/ convertible debentures: | Direct Interest 48,338,997 | Deemed Interest 0 | Total 48,338,997 |

| | est arises] |
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| IJ, | (The total file size for all attachment(s) should not exceed 1MB.) |
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| ir tni | s is a replacement of an earlier notification, please provide: |
| (a) | SGXNet announcement reference of the first notification which was announced of |
| | SGXNet (the "Initial Announcement"): |
| | |
| (b) | Date of the Initial Announcement: |
| ` , | |
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| | |
| (c) | 15-digit transaction reference number of the relevant transaction in the Form 3 |
| (c) | 15-digit transaction reference number of the relevant transaction in the Form 3 which was attached in the Initial Announcement: |

13. Remarks (if any):

The percentage of total no. of ordinary voting shares before the transaction is calculated based on 806,631,475 shares (excluding treasury shares) before the allotment and issue of placement shares.

The percentage of total no. of ordinary voting shares after the transaction is calculated based on 876,631,475 shares (excluding treasury shares) after the allotment and issue of placement shares.

| | nsaction Reference Number (auto-generated): 5 6 6 1 0 2 4 3 3 5 3 0 7 5 | | | |
|-------------------------|--|--|--|--|
| | | | | |
| Item 14 is Sharehold | to be completed by an individual submitting this notification form on behalf of the Substantial er/Unitholder. | | | |
| 14. Part | iculars of Individual submitting this notification form to the Listed Issuer: | | | |
| (a) | Name of Individual: | | | |
| | Peh Lei Eng | | | |
| (b) | Designation (if applicable): | | | |
| | Company Secretary | | | |
| (c) | Name of entity (if applicable): | | | |
| | FALCON ENERGY GROUP LIMITED | | | |
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