SECURITIES AND FUTURES ACT (CAP. 289) SECURITIES AND FUTURES (DISCLOSURE OF INTERESTS) REGULATIONS 2012

NOTIFICATION FORM FOR DIRECTOR/CHIEF EXECUTIVE OFFICER IN RESPECT OF INTERESTS IN SECURITIES

FORM

1
(Electronic Format)

Explanatory Notes

- 1. Please read the explanatory notes carefully before completing this notification form.
- 2. This form is for a Director/Chief Executive Officer ("CEO") to give notice of his interests in the securities of the Listed Issuer under section 133, 137N or 137Y of the Securities and Futures Act (Cap. 289) (the "SFA"). Please note that the requirement to disclose interests in participatory interests applies <u>only</u> to a director and where the Listed Issuer is a Singapore-incorporated company.
- 3. This electronic Form 1 and a separate Form C, containing the particulars and contact details of the Director/CEO, must be completed by the Director/CEO or a person duly authorised by him to do so. The person so authorised should maintain records of information furnished to him by the Director/CEO.
- 4. This form and Form C, are to be completed electronically and sent to the Listed Issuer via an electronic medium such as an e-mail attachment. The Listed Issuer will attach both forms to the prescribed SGXNet announcement template for dissemination as required under section 137G(1), 137R(1) or 137ZC(1) of the SFA, as the case may be. While Form C will be attached to the announcement template, it will not be disseminated to the public and is made available only to the Monetary Authority of Singapore (the "Authority").
- 5. A single form may be used by a Director/CEO for more than one transaction resulting in notifiable obligations which occur within the same notifiable period (i.e. within two business days of/of becoming aware of, the earliest transaction). There must be no netting-off of two or more notifiable transactions even if they occur within the same day.
- 6. All applicable parts of the notification form must be completed. If there is insufficient space for your answers, please include attachment(s) by clicking on the paper clip icon on the bottom left-hand corner or in item 3 of Part II or item 10 of Part III. The total file size for all attachment(s) should not exceed 1MB.
- 7. Except for item 4 of Part III, please select only one option from the relevant check boxes.
- 8. Please note that submission of any false or misleading information is an offence under Part VII of the SFA.
- 9. In this form, the term "Listed Issuer" refers to -
 - (a) a company incorporated in Singapore any or all of the shares in which are listed for quotation on the official list of a securities exchange;
 - (b) a corporation (not being a company incorporated in Singapore, or a collective investment scheme constituted as a corporation) any or all of the shares in which are listed for quotation on the official list of a securities exchange, such listing being a primary listing;
 - (c) a registered business trust (as defined in the Business Trusts Act (Cap. 31A)) any or all of the units in which are listed for quotation on the official list of a securities exchange;
 - (d) a recognised business trust any or all of the units in which are listed for quotation on the official list of a securities exchange, such listing being a primary listing; or
 - (e) a collective investment scheme that is a trust, that invests primarily in real estate and real estaterelated assets specified by the Authority in the Code on Collective Investment Schemes, and any or all the units in which are listed for quotation on the official list of a securities exchange, such listing being a primary listing ("Real Estate Investment Trust").
- 10. For further instructions and guidance on how to complete this notification form, please refer to section 6 of the User Guide on Electronic Notification Forms which can be accessed at the Authority's Internet website at http://www.mas.gov.sg (under "Regulations and Financial Stability", "Regulations, Guidance and Licensing", "Securities, Futures and Fund Management", "Forms", "Disclosure of Interests").

	Part I - General	
I. Name of L	_isted Issuer:	_
Blumont Gr	oup Ltd.	
✓ Compar	isted Issuer: ny/Corporation ered/Recognised Business Trust	
Real Es	state Investment Trust	
Name of D	Director/CEO:	
Lim Huan Ki	im	
Is the Dire ☐ Yes ✓ No	ector/CEO also a substantial shareholder/unitholder of the Listo	ed Issuer?
the Listed Yes (I	ector/CEO notifying in respect of his interests in securities of Issuer at the time of his appointment? Please proceed to complete Part III) Please proceed to complete Part III)	f, or made available by,
Date of no	otification to Listed Issuer:	
31-Jan-2018	3	

Part III - For an incumbent Director/CEO giving notice of an acquisition of, or a change in his interest in, securities of or made available by the Listed Issuer

26	-Jan-2018			
	ate on which Director/CEO became aware of the acquisition of, or change in, interest (1) different from item 1 above, please specify the date):			
26	-Jan-2018			
	xplanation (if the date of becoming aware is different from the date of acquisition of, or change , interest):			
	ppe of securities which are the subject of the transaction (more than one option may be nosen):			
✓	Ordinary voting shares/units of Listed Issuer			
	Other types of shares/units (excluding ordinary voting shares/units) of Listed Issuer			
	Rights/Options/Warrants over shares/units of Listed Issuer			
	Debentures of Listed Issuer			
	Rights/Options over debentures of Listed Issuer			
	Contracts over shares of the Listed Issuer which Director/CEO is a party to, or under which he is entitled to a benefit, being contracts under which any person has a right to call for or to make delivery of shares in the Listed Issuer			
	Participatory interests made available by Listed Issuer			
	Others (please specify):			
Νι	umber of shares, units, rights, options, warrants, participatory interests and/or principa			
an	nount/value of debentures or contracts acquired or disposed of by Director/CEO:			
25	0,000,000			
	mount of consideration paid or received by Director/CEO (excluding brokerage and stampaties):			
Nil				

Circumstance giving rise to the interest or change in interest:
Acquisition of:
Securities via market transaction
Securities via off-market transaction (e.g. married deals)
Securities via physical settlement of derivatives or other securities
Securities pursuant to rights issue
Securities via a placement
Securities following conversion/exercise of rights, options, warrants or other convertibles
Disposal of:
Securities via market transaction
Securities via off-market transaction (e.g. married deals)
Other circumstances :
Acceptance of employee share options/share awards
Exercise of employee share options
Acceptance of take-over offer for Listed Issuer
Corporate action by Listed Issuer (please specify):
✓ Others (please specify):
The change in interests took place as a result of the grant by the High Court of Singapore on 26 January 2018 of a order ("Court Order") in terms of the application by the Company that (i) the allotment and issuance of 4,075,000,000 Shares pursuant to the vesting of share awards ("Award Shares") which have not been traded onmarket is void, and (ii) the allotment and issuance of 45,000,000 Award Shares which have been traded on-market be validated and confirmed.

8. Quantum of interests in securities held by Director/CEO before and after the transaction. Please complete relevant table(s) below (for example, Table 1 should be completed if the change relates to ordinary voting shares of the Listed Issuer; Table 4 should be completed if the change relates to debentures):

Table 1. Change in respect of ordinary voting shares/units of Listed Issuer

Immediately before the transaction	Direct Interest	Deemed Interest	Total
No. of ordinary voting shares/units held:	271,700,000	0	271,700,000
As a percentage of total no. of ordinary voting shares/units:	0.86	0	0.86
Immediately after the transaction	Direct Interest	Deemed Interest	Total
No. of ordinary voting shares/units held:	21,700,000	0	21,700,000

	As a percentage of total no. of ordinary voting shares/units:	0.08	0	0.08		
9.	Circumstances giving rise to deeme [You may attach a chart(s) in item 1 set out in item 8 tables 1 to 8, arises	0 to illustrate ho		,		
	The change in interests took place as a resorder ("Court Order") in terms of the applic 4,075,000,000 Shares pursuant to the vestimarket is void, and (ii) the allotment and is be validated and confirmed.	cation by the Comp ng of share awards	pany that (i) the allo s ("Award Shares") v	otment and issuance of which have not been traded on-		
	As a result of the Court Order, the total issu \$\$127,338,850 comprising 27,570,762,183		are capital of the (Company is now approximately		
10.	Attachments (if any):					
	(The total file size for all attachment(s	s) should not exceed	d 1MB.)			
11.	If this is a replacement of an earlier	notification, ple	ase provide:			
	(a) SGXNet announcement refere (the "Initial Announcement"):	ence of the first	notification whic	h was announced on SGXNet		
	(b) Date of the Initial Announcement	ent:				
	(c) 15-digit transaction reference attached in the Initial Announce		relevant transac	tion in the Form 1 which was		
12.	Remarks (if any):					
	The shareholding percentages in this form January 2018 before the Court Order, and Order.					
Tra	ansaction Reference Number (auto-generated):					
6	8 1 2 9 0 1 4 3 3 4 1 6 8	7				
		<u> </u>				
Ite	m 13 is to be completed by an individual :	submitting this no	tification form on i	behalf of the Director/CEO.		
13.	Particulars of Individual submitting the	nis notification fo	orm to the Listed	Issuer:		

(a)	Name of Individual:
(b)	Designation (if applicable):
c)	Name of entity (if applicable):