

Sustainability Report FY2020

CONTENTS

ABOUT THE REPORT	2
FEEDBACK	2
BOARD STATEMENT ON SUSTAINABILITY	3
ABOUT THE GROUP	4
GOVERNANCE STRUCTURE	5
STRATEGIC APPROACH FOR SUSTAINABILITY	5
STAKEHOLDER ENGAGEMENT	6
MATERIALITY ASSESSMENT	7
PROCUREMENT PRACTICES	8
ENERGY	8
NASTE	9
ENVIRONMENTAL COMPLIANCE	9
EMPLOYMENT	10
FRAINING & DEVELOPMENT	12
OCCUPATIONAL HEALTH & SAFETY	13
ANTI-CORRUPTION	15
GLOBAL REPORTING INITIATIVE (GRI) CONTENT INDEX	16

ABOUT THE REPORT

Reporting Boundary

As a guide, this report covers operations and all subsidiaries for which Mencast Holdings Ltd.

("Mencast" or together with its subsidiaries, the "Group") has management control, unless otherwise stated. It seeks to provide an overview of our sustainability practices, commitment, and performance of the Group's material Environmental, Social and Governance

("ESG") topics.

Reporting Period & Standard

The reporting period is the same as that of the financial year of the Group (1 January 2020 to 31 December 2020 – FY2020). This report was prepared in accordance with the Global Reporting Initiative ("GRI") Standards – "Core" reporting requirements. The GRI Standards is the most widely used and internationally accepted sustainability reporting framework. A GRI Index at the end of the report specifies the location of the relevant disclosures.

Independent Assurance

The ESG performance data presented in the report have mainly been extracted from internal information systems and original records to ensure accuracy. The Group has not sought external assurance for this sustainability report but have relied on internal verification to ensure the accuracy of data.

FEEDBACK

We are fully committed to our stakeholders and we welcome feedback on any aspect of our sustainability policies, processes and performance. Kindly address all feedback to in@mencast.com.sg. Your feedback is vital to us in achieving our goals to build a sustainable and thriving business. As an attempt to promote environmental conservation, there will be no hard copies of this report.

BOARD STATEMENT ON SUSTAINABILITY

Mencast Holdings Ltd. ("Mencast" or together with its subsidiaries, the "Group") is pleased to issue its fourth sustainability report prepared in accordance with the GRI Standards and in compliance with the SGX-ST guidelines on sustainability reporting.

The Group endevours and is committed to continually consider material environmental, social and governance topics as part of our core business strategy. The report seeks to present an accurate and even account of our practices and performance in our guest to be a sustainable, responsible corporate citizen.

The Board of Directors ("Board") and senior management ("Management") remains committed to establish and maintain an effective Sustainability Management framework, which is supported by underlying internal controls, risk management practices, clear accountability and reporting process. The Board evaluates and considers ESG risks and opportunities relevant to the Group during the formulation of overall business strategy, objectives and performance measurements.

The Sustainability Reporting ("SR") Committee supports the Management in identifying the type of relevant ESG topics caused by its day-to-day operations. Management then determines the materiality of the ESG topics based on the level of significance of impact, and influence on stakeholder values, and the achievement of the Group's strategic objectives. The Board supports and approves the identification and assessment parameters of material ESG topics.

The ESG topics in this report have been reviewed and assessed by the Board and Management to be material and relevant. The Board and Management shall continue to dedicate leadership and maintain a high standard of sustainability governance to drive continuous and long-term growth for all its stakeholders. The Group will continue to work towards a balanced disclosure on the management and monitoring of material ESG topics for continual improvement.

ABOUT THE GROUP

Mencast Holdings Ltd. and its subsidiaries ("Mencast" or the "Group") is a regional Engineering and Maintenance, Repair and Overhaul ("MRO") solutions provider. We also have a growing business in waste remediation, recycling and manufactured products.

Headquartered in Singapore, the Group was successfully listed in June 2008 as the first sponsor-approved listing on Singapore's SGX Catalist and later became the first such company to transfer to the SGX Mainboard. From its establishment in 1981, the Group has grown into a leader in the manufacture and repair of propellers and stern gear equipment and has built on its core competencies to steadily expand business into new areas.

Mencast constantly innovates to create customer value and drive sustainable business growth. In 2017, Mencast Innovation Centre Pte. Ltd. ("MIC") was established as an incubator that provides mentorship, facilities and networking opportunities for growth companies synergistic with our Group. Mencast will continue to seek technology driven growth opportunities in MRO, environmental remediation, manufacturing and the recycling of waste products.

	FOUR (4) SERVICE PRINCIPLES	ı	SIX (6) PILLARS OF STRENGTH
1.	We work hard to retain our technical expertise Customers partner with Mencast for the high standards we set ourselves.	1	Commercially Minded/ Corporate Ethos
	We are continuously learning, sharpening our skills and striving to improve ourselves to be the best possible partner to our customers.	1	Full Engagement
2.	We always seek solutions At Mencast, we are determined to find a solution to your problem. Our	1	Responsiveness/Speed
	flexibility, resourcefulness, and innovation approach equip us to anticipate, avoid and overcome any obstacles you might face.	1	Superior Technical Ability
3.	We look out for one another We believe in the value of teamwork and think of our Mencast team as a family; someone we can count on and trust. Not just when things go wrong	✓	Resourceful/Solution Oriented/Dependability
	but to share our successes too.	1	Environmental Championship
4.	We focus on developing and maintaining long-term customer relationships We consider our customers to be our partners not just today, but in the long run. We place our customers at the forefront of our business and make sure that our industry relationships and commercial acumen inform our service and capabilities.		

Awards & Certification

The Group aims to continuously seek business opportunities in line with our strategic growth and to deliver value to our customers and stakeholders as we continue to explore and expand our business operations. Within the industry, the Group upholds a reputation for quality and high standards in operations, as well as excellence in operations management. In FY2020, we have attained, as well as continue to maintain various awards and certifications, such as the following:

- ISO 9001 Certification Quality Management Systems
- ISO 14001 Certification Environmental Management System
- ISO 45001 Certification Occupational Health & Safety

GOVERNANCE STRUCTURE

Sustainability is integrated into our business and embedded across various roles and functions. The SR Committee, chaired by Mr Sim Soon Ngee Glenndle, our Executive Chairman and Chief Executive Officer ("CEO"), comprises senior management of all businesses to provide an oversight on the integration of sustainability practices into all aspects of the business. The Board maintains overall responsibility and ensure that sustainability matters are considered as part of business strategy. There were no changes in the composition of the Committee since the first year of reporting.

The Committee focuses on formulating, implementing and reviewing the Group's sustainable policies and practices, sustainability development programmes and initiatives. Periodic reviews are carried out at both the Committee and business department level to ensure the effective implementation and that initiatives remain in line with the Group's strategic development.

STRATEGIC APPROACH FOR SUSTAINABILITY

Mencast firmly believes that while our businesses are driven by earnings, our action must also have a positive impact on environment, employees and all other stakeholders in our value chain. In FY2020, with the help of an Independent External Consultant ("Consultant"), the Group reviewed and defined our approach to sustainability management. We have reviewed the four main aspects and existing non-financial topics for FY2020 reporting disclosure. The Management concluded that these topics remain material to the sustainability of our economic performance and business operations. As proposed by the Consultant, the Management incorporated one new topic for disclosure – Waste (See Exhibit 1).

Exhibit 1. An Overview of Our Approach to Sustainability Management

Three main aspects towards sustainability of our economic performance and business operations



Supported by a systematic & interactive process to identify, categorise and prioritise material ESG topics

Identify Define a list of potential material ESG topics

Categorise Refine the list of topics by clustering them into categories

Our Materiality Assessment Process

Prioritise Engage SR Committee for feedback and validation of each topics based on importance to internal and external stakeholders

- 1. Please refer to Financial Statements of the Annual Report 2020 ("AR2020").
- 2. Please refer to the Corporate Governance section of the AR2020.

STAKEHOLDER ENGAGEMENT

Mencast recognises that knowing and understanding the demands and concerns of stakeholders is key to sustainable growth and that regular engagement with stakeholders helps us to understand and establish material areas of focus. The Group operates and maintains diverse communication channels and platforms to listen to stakeholders' requirements and opinions.

Our stakeholders are those who have a considerable influence on our business, and whom our business has a significant impact on. In FY2020, the SR Committee with the support of our Consultant has reviewed and ascertained that employees, customers, shareholders, bankers, investors and business partners remained as our key stakeholder groups (See Exhibit 2).

Exhibit 2. Our Key Stakeholder Groups



Employees

We recognise that our employees are fundamental to the Group's productivity and continuity. We aim to nurture them well to increase their engagement and contribution to the Group.



Customers

We strive to maximise our customers satisfaction, which reflects sales and revenue. We ensure that we understand our customers needs and expectations and we aim to build long lasting relationships with our customers so that they are likely to engage our services again.



Shareholders, Bankers, and Investors

We aim to maintain profitability in our Group and maximise shareholders' return. We also strive to maintain corporate governance and improve level of transparency through reporting and communication.



Business Partners

We work closely with our business partners/ subcontractors to ensure that all our operations that were carried out are in line with our sustainability efforts and industry practices.



Community

We work closely with our community and remain fully committed to continue procuring responsibly while generating positive economic and social benefits for the local community we operate in.

Membership of Associations

Aspiring to widen our exposure to industry standards and collaborate within and beyond the industry to improve on current sustainable practices, Mencast and its subsidiaries have joined and taken active participation in the following industry associations:

- Singapore Business Federation
- Association of Singapore Marine Industries
- Singapore Chinese Chamber of Commerce & Industry
- Singapore National Employers Federation
- Commercial Diving Association (Singapore) Mencast Subsea Pte. Ltd.
- Association of Diving Contractors (International) Mencast Subsea Pte. Ltd.
- Industrial Rope Access Trade Association Mencast Subsea Pte. Ltd.
- International Marine Contractors Association Mencast Subsea Pte. Ltd.

MATERIALITY ASSESSMENT

Materiality with respect to sustainability reporting, as defined by GRI Standards, includes topics and indicators that reflect the organisation's significant economic, environmental, and social impacts; and would substantively influence the assessments and decisions of stakeholders.

Guided by our Consultant and having considered the topics of concerns and expectation of identified key stakeholders, the SR Committee, together with the Management, have assessed and prioritised the material topics to focus on for the Group, as well as targets and commitments.

OUR TARGETS AND COMMITMENTS

	ECONOMIC
Financial Performance	 To improve our internal efficiency and effectiveness in our existing business and also, to leverage on our existing strengths for new business opportunities.
Procurement Practices	 Continue to collaborate with the right business partners and suppliers to redesign our product offerings to reduce the negative impact on the environment.
	ENVIRONMENTAL MANAGEMENT
Energy	 Maintain and achieve energy efficiency and a balance energy intensity usage correlated with business growth.
Waste	 Ensure waste treatment and disposal are in accordance with regulatory requirements.
Environmental Compliance	 Zero incidents of non-compliance. No significant fines or non-monetary sanctions for non-compliance with environmental laws and regulations.
	ORGANISATIONAL & RELATIONSHIP MANAGEMENT
Employment	 Continue to promote diversity and equal opportunity in the workplace. Comply with local labour regulations across our operations.
Training and Education	Achieve an average of 2 hours of training per employee annually.
Occupational Health and Safety	Zero fatalities and/or workplace injuries.
	CORPORATE GOVERNANCE
Anti-Corruption	Zero incidents of bribery and corruption, including facilitation payment.

The material ESG topics were also reviewed by the Board and determined as being relevant. Moving forward, to keep abreast of critical issues, the SR Committee, supporting the Board in its oversight, will continue to review annually material ESG topics against the changing business environment, stakeholder opinions, and emerging global and local trends.

Zero tolerance towards all forms of bribery and corruption.

ECONOMIC

PROCUREMENT PRACTICES

The Group firmly believes that the suppliers and subcontractors we engage are critical to creating positive economic impact, thus enhancing stakeholder's return. In this respect, the Group maintains a rigorous selection process in vendors selection, which are based on the past track records and adherence to occupational health and safety standards.

As we consider sustainability as one of the key factors in selecting a supplier, we evaluate the potential candidates based on their sustainability performance and practices. Often, there would be a collaboration with business partners and suppliers to redesign our product offerings to reduce the negative impact on the environment in this area. For the purpose of this disclosure, we took into account the entities located in Singapore as the "significant locations of operations".

Purchases from local material suppliers accounted for approximately 85% (FY2019*: 92%) of the total purchases in FY2020. The remaining raw materials were procured from overseas suppliers as they were not available locally.

Currently, the use of foreign subcontractors and import purchases are kept to a minimum, and we remain fully committed to continue procuring responsibly while generating positive economic and social benefit for the local community we operate in.

*restated due to disposal of 51% shareholdings in Mencast-KSE Pte. Ltd. (no longer a subsidiary)

ENVIRONMENTAL MANAGEMENT

To address global issues of resource scarcity and a changing climate, we recognise the importance of integrating environmental considerations into the Group's business decisions. We are committed to understanding, managing and minimising our environmental footprint across our value chain, including our business operations, suppliers and customers. Our environmental efforts are largely focused on maximising material utilisation and optimising energy consumption. We will continue to strengthen our expertise in the areas of environmental programmes and be selective about the strategic initiatives that will yield a greater positive impact in the future.

ENERGY

In FY2020, the Group consumed approximately 8.89 million kWh of electricity, which comprises a mix of direct and indirect sources of energy. There is a 28% increase of energy consumed as compared to FY2019 (FY2019 consumption: 6.92 million kWh of electricity). The increase was due to increase in Marine sector's electricity consumption, largely from premises rented out to tenants, dormitory, and temporary living quarters.

Direct energy refers to primary sources of energy from our solar generation on site, whereas indirect energy is electricity purchased from external suppliers – the grid. The comparison and breakdown of consumption by respective businesses as follows:

Desile and	Energy Consu	Energy Consumption ('000 kWh)		
Business	FY2020	FY2019		
Offshore & Engineering	2,536	2,617		
Marine	4,985	2,873		
Energy	1,365	1,430		
Total	8,886	6,920		

To improve energy efficiency, the Group will continue to optimise operations and processes; technological improvements, including the adoption of more sustainable building designs and materials; and the use of energy-efficient equipment and devices.

WASTE

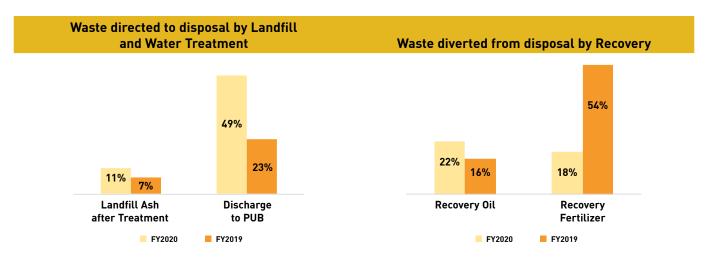
Waste management is critical for global sustainable development. The Group conscientiously monitor its discharges into the environment and seek to reduce any ecological impact. It is thus vital to prioritise waste disposal methods, such as recovery that minimise residual effects. As part of the Group's waste management business, the Group holds a valid Toxic Industrial Waste Collector's Licence.

In FY2020, total hazardous wastes collected has increased by 116% in volume (ton) as compared to FY2019 due to its increasing demand from the Group's waste management business.

All hazardous waste collected were treated and disposed by Mencast in compliance with:

- The Environmental Public Health (Toxic Industrial Waste) Regulations 1988
- Sewerage and Drainage Act, Chapter 294 and the Sewerage and Drainage (Trade Effluent) Regulations
- Singapore Standard SS 603: 2014 Code of Practice for Hazardous Waste Management

The hazardous wastes collected mainly consist of contaminated soil, slop oil, oil sludge, oily water, plating effluent etc. These hazardous wastes were treated and disposed via the following methods:



ENVIRONMENTAL COMPLIANCE

Environmental compliance forms an integral part of the Group's sustainability philosophy. With increased pressure on corporations to be accountable for their environmental footprint and rising cost of natural resources, we endeavour to not just comply but also integrate the best sustainability practices across business operations to reduce adverse environmental impact on the ecosystem.

Over the years, the Group's operations continue to conform to local environmental laws and regulations. The Group maintains a zero tolerance for non-compliance and encourage our stakeholders to report any incidences via our established whistle blowing channels. All employees of Mencast are encouraged to be proactive and forthcoming in managing and reporting environmental related issues and complaints.

In FY2020, there were no incidents of non-compliance and penalties pertaining to environmental-related issues. The Board and Management continues to review and improve the current environmental management system and practices and ensure that all our activities and operations comply with regulatory and customers' requirements.

Moving Forward

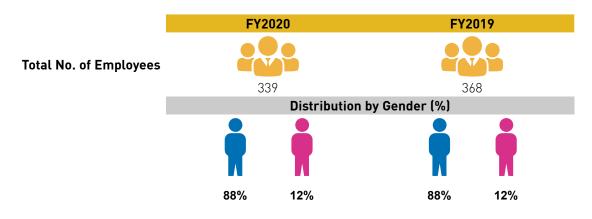
To maintain the highest standard of environmental compliance, our commitment and target, the Management will continue to review and improve the current environmental management system and practices and ensure that all our activities and operations comply with existing regulatory requirements.

ORGANISATIONAL & RELATIONSHIP MANAGEMENT

EMPLOYMENT

Our employees are one of our most valuable assets and the Group believes in and is committed to fair employment practices, upholding human rights principles and investing in developing and training our people. We provide equal opportunities to all employees without discrimination.

As of 31 December 2020, we have a total of 339 full-time employees.



Total No.

39

New Hires

80% of new hires in FY2020 were male due to the nature of industry, compared to 78% in FY2019.

Total No.

86

Total No. of New Hire by Age Group % of New Hire by Age Group

Age Group						
< 30	30 - 50	> 50	< 30	30 - 50	> 50	
10	21	8	37	37	12	
25%	54%	21%	43%	43%	14%	

	Turnover					
	Total No.				Total No.	
		68			98	
	< 30	30 - 50	> 50	< 30	30 - 50	> 50
Age Group	14	40	14	35	53	10
Age Group	21%	58%	21%	36%	54%	10%

Total No. of Turnover by Age Group % of Turnover by Age Group

We strive to foster an inclusive and performance driven work environment to attract, retain and develop our talents. As an employer who advocates equal opportunity, the Group has instituted a fair system to ensure equal opportunities and non-preferential treatment for all employees. There is no preference or prejudice towards religion, age, ethnicity, any physical disability or gender. Employees are required to observe and adhere to all relevant policies and practices.

Due to the inherent nature of labour-intensive work and physically challenging working conditions, the majority of our employees are male. Mencast makes a conscious effort to maintain diversity in the middle management, to generate creativity and innovation and improve the organisation's culture. There were no reported incidences of discrimination raised by our employees in FY2020.

Also, the Group has an open-door policy where employees are encouraged to speak-up or report grievances directly to their superior, head of department, human resource department, chief executive officer and/or independent directors. This is to reinforce our commitment to our employees to provide them with a workplace that is healthy, safe and secure. Across our business segments, there were no workplace grievance cases reported in FY2020.

Employee Remuneration and Benefit

The Group recognises the valuable contribution of all employees. We strongly believe in fair remuneration and sets packages which are competitive and sufficient to attract, retain and motivate personnel with adequate experience and expertise to manage the business and operations of the Group. In setting remuneration packages, the Group takes into account the regulatory requirements, salary, and employment conditions within the same industry and in comparable companies. In FY2020, in addition to the competitive remuneration offered, we extended our employees a set of benefits including but not limited to:

Employment Benefits	Descriptions
Life Insurance	In the event that an employee becomes critically ill or permanently disabled, their loved ones will receive a sum of money to provide them with financial protection and coverage against risks.
Medical Insurance Employees are reimbursed for outpatient treatments, surger hospitalisation expenses covered under medical insurance.	
Disability Insurance	Our employees are covered under personal accident insurance and work-related injury. For instance, the organisation will reimburse any rehabilitation costs or monthly pay-outs for each case of disability.
Parental Leave	Both female and male employees are entitled to maternity leave and paternity leave when applicable. We provide other leave benefits catering to our employees' children during the stages of infant care and childcare. In FY2020, the Group had a return-to-work rate of 100% and remained employees of the Group for more than a year. The Group will continually work towards building a pro-parent workplace through enhancing our Group welfare practices and culture.
Retirement Provision For employees qualified for pension approaching the retirement government will provide them with monthly cash pay-outs from t contributions.	
Workers Dormitory and Canteen	Workers are granted dormitory accommodation, coupled with basic necessities such as proper sanitation and water.

The Group is in full compliance with local labour regulations across our operations, as well as minimum wage laws, where such laws exist. Being in an industry that is largely labour-intensive, we are dedicated to constantly reviewing our employment policies, benefits and remuneration practices to ensure compliance with the updated employment laws, to keep up with the best industry practices and to provide the optimal working conditions for our people.

Before the COVID-19 outbreak, the Group held company dinner on 10 January 2020 at 42A Premises. Subsequently, due to safe distancing measures in place to reduce the risk of COVID-19, there were no recreation and welfare activity held.

The Group continually cultivates a transparent and inclusive environment for all employees, as well as ensures a top-down approach to promote fair and ethical business dealings. Mencast maintains zero tolerance towards unethical labour practices such as child labour, forced labour, slavery and human trafficking across all our operations.

TRAINING & DEVELOPMENT

The Group recognises that employees need to stay informed and be updated in their skill sets in the ever-changing work environment. To encourage and support our employees to develop their fullest potential and have a fulfilling career, both on-the-job and ad-hoc trainings are made available to our employees. Employees are encouraged to attend courses which are relevant to their work nature.

In FY2020, the company has clocked a total of 931 hours in training (45% reduction in average hours of training per employee). The reduction of training hours per employee were due to implementation of urgent measures to manage COVID-19 pandemic in the workplace.



Programmes for Upgrading Employee Skills and Transition Assistance

The Group is committed to continue to allocate budget and plan skills upgrading to equip employees to meet strategic targets of the Group. We believe that more skilled employees enhance Mencast's human capital and contribute to employees' satisfaction, which will then enhance overall performance.

Training sessions to educate the employees on the technical skills and safety across different modes of operations, such as:

- WSQ Operate Boom Lift Course
- WSQ Respond to Fire and Hazmat Emergency
- Implement Incident Management Process
- Certificate in First Aid Course
- Apply Workplace Safety & Health In Process Plant
- Occupational First Aid
- Hazmat Transport Driver Permit Course
- Safety Course for Ship Supplier Personnel
- Safe Management Officer Training
- SIC for Shipyard Workers (General Trade)
- Apply Workplace Safety & Health in Metal Work
- Forklift Operator Course

In FY2020, the Group has also piloted initiatives and automation programmes to boost productivity:

- COVID-19 Support: KR AI Temperature Monitoring Access Control Platform & Software (Face Scanner Machine)
- Installation of HR Software
- Purchases of new laptops and upgraded Microsoft 365 Business Standard as enhancement for employees to be able to work from home.

Performance and Career Development Review

Performance and career development review of employees are performed during the performance appraisal process. This process is conducted on an annual basis whereby there will be two-way communication and engagement between supervisors and subordinates to assess the performance of the employee. Upon completion of the appraisal process, consideration of career advancement such as promotion, quantum of salary increments, and annual variable bonus will be determined based on the performance appraisal results. Employees are assessed and remunerated fairly based on their experience, qualifications and performance.

In FY2020, 89% of total employees (those with more than one year service) received performance bonus and career development review.

The Group shall continue to provide training and education opportunities through development programmes wherever applicable and promote a conducive corporate environment where everyone could achieve their potential.

OCCUPATIONAL HEALTH & SAFETY

Safety is an integral part of our business, and a key focus area for our board of directors and senior management.

Occupational Health & Safety Management Framework

In FY2020, the Group continue to be certified to meet the Singapore standard for occupational safety and health management system, as well as ISO 45001 occupational health and safety management system and ISO 14001 environmental management system.

Processes are in place to identify, mitigate and report risks and communicate best practices across the Group, and we work with our employees and stakeholders to ensure that they understand our requirements and expectations.

Our safety management system continues to be routinely audited by independent consultants.



To facilitate the physical supervision of the workplace safety and the relaying of Workplace Safety and Health ("WSH") related messages, each individual subsidiary has established its own Health, Safety and Environment ("HSE") Committee. The HSE Committee is headed by a Chairman appointed by the Director, typically a senior personnel from the Operations or Production Department. They oversee the subsidiaries' operations to ensure that safety standards are upheld at all times and also up to industry leading practices.

The Committee conducts regular and surprise inspections on their workers' workplace safety. In addition, the role and responsibilities of the HSE Committee includes reviewing, effectively implementing and reinforcing safety standards and regulations to ensure all areas of safety are adequately covered. Committee meetings are conducted minimally once a month to review safety inspection results, ensure corrective actions are taken promptly, as well as coordinate and organise HSE campaigns. We also constantly seek feedback from non-committee members regarding areas of improvement and all relevant HSE matters. We estimate nearly 100% of the workforce are represented well as they have the right to participate fully in the establishment and implementation of occupational health and safety policies, procedures, investigations and risk assessments.

In FY2020, the Group continues to maintain a balanced proportion of managerial to non-managerial staff in the committee. Moving forward, we will continue to maintain the ideal proportion and better facilitate workplace safety with a less hierarchical organisation.

Inherent Occupational Risk

As a Group, we periodically assess the occupational injuries and diseases risks that may occur due to workplace conditions. In FY2020, due to the nature of the work, we continue to consider the following as high-risk:

- **Decompression illness or Barotrauma** Adherence to accepted diving safety standards and dive exposure tables; and
- Chemical Exposure Provision of Personal Protective Equipment ("PPE") and annual medical examinations.

Findings from our risk assessments are considered in the determination of facility requirements, training programmes and operational controls. The Group ensures each worker is well protected before the start of each assignment, by documenting on the personal protective equipment record to ensure that each worker is sufficiently equipped with protective gears. We have also developed a list of protocols and precautions for workers, to ensure that their safety is fully covered in all areas of work.

Workplace Health & Safety Performance

Catamani	FY2020	FY2019
Category	Total	Total
Death or Total Permanent Disabilities	0	0
Reportable Injuries	6	2
Occupational Disease	0	0

In FY2020, a total of 151 man-days were loss due to injury, which had increased when compared with FY2019 (i.e.17 man-days). The main reason for the increase was due to 3 individuals with injuries that required a longer recovery period. For each of these injuries reported, the Group Quality, Health & Safety, Environmental ("QHSE") Manager had prepared an Investigation report, consisting of mainly the details of the accident, and a corrective action plan such as conducting training and education to prevent similar injuries and workplace inspections to minimise the likelihood of similar accidents occurring again. The Group has maintained zero occupational disease and fatality or total permanent disabilities.

Additionally, we ensure that our employees attend medical consultations for early detection. These medical consultations include:

- Audiometry tests for employees exposed to excessive noise hazards; and
- Medical examinations for employees exposed to oil and tar.

COVID-19 Compliance and Safety Measures

The COVID-19 pandemic, an unprecedented event, has greatly impacted the global economy and businesses worldwide. Mencast was also impacted during this period and in order to safeguard the health and safety of our employees, customers and stakeholders, which was our main priority, we have initiated various measures. We have established a Safety Management Committee at the onset of the pandemic, specifically to coordinate and implement adequate Safe Management measures for all our business. The team is led by the appointed Safe Management Officer ("SMO") and supported by 7 Safe Distancing Officer ("SDO") to ensure the safety management measures are properly executed by all departments.

The safe management measures implemented were in accordance with guidelines and requirements issued by Government agencies including Ministry of Health ("MOH"), Ministry of Manpower ("MOM") and Ministry of Trade & Industry. The Group has ensured its compliance with the government advisories on COVID-19 restrictions such as social distancing measures by embedding the practices into daily operations. Other mandatory measures have also been implemented, such as twice a day temperature screening, split team and work-from home arrangements. During FY2020, there were no non-compliance with the COVID-19 laws and regulations.

For employees staying in dormitory, specific instructions and restricted movement orders were provided. A dormitory leader was appointed to ensure that the safety management guidelines established were adhered to.

Trainings and briefings were also conducted for all employees to ensure higher level of awareness of COVID-19 safety measures. Posters and notices on best practices of COVID-19 preventive measures were placed near the entrance of premise, common areas and production area as a reminder for all employees.

Moving forward, the Group shall strive to continue to maintain its health & safety standards with continuous improvement in its Operational Health and Safety processes and performance.

CORPORATE GOVERNANCE

ANTI-CORRUPTION

Mencast is committed to uphold the highest standards of corporate governance and business integrity across its business activities, which are essential for the long-term viability of the Group's businesses and the enhancement of shareholder's value. The Board undertakes to investigate complaints of suspected fraud in an objective manner and has put in place a whistle-blowing policy and procedures which provide employees with well-defined and accessible channels within the Group, including a direct channel to the Audit Committee, for reporting suspected bribery, corruption, dishonest practices or other similar matters.

The policy aims to encourage the reporting of such matters in good faith, with the confidence that employees making such reports will be treated fairly and, to the extent possible, be protected from reprisal. The policy and its effectiveness will be reviewed by the Audit Committee periodically, with recommendations regarding updates or amendments, if any, to be made to the Board as required.

In FY2020, there were no incidents of regulatory non-compliance across Mencast's group of businesses. There were also no reported incidents pertaining to whistle-blowing for this reporting period under review. The Group continues to work towards reinforcing a full compliance culture.

Moving Forward

The Audit Committee continues to support the Board in its oversight of anti-corruption and is responsible for driving the Group's focus on implementing effective compliance and governance systems. At an operational level, the respective department within the Group continues to be responsible to identify, self-assess the adequacy and effectiveness of mitigating measures, and manage their financial, operational, information technology, compliance and reputational related risks.

Please refer to the Corporate Governance section of the annual report for more information.

GLOBAL REPORTING INITIATIVE (GRI) CONTENT INDEX

This report has been prepared in accordance with the GRI Standards: Core option

Category	Disclosure	Description	Page Reference and Remarks
	102-1 *	Name of the organisation	Cover Page
	102-2 *	Activities, brands, products, and services	Refer to AR FY2020 – Notes to The Finance Statement – Note 1
	102-3 *	Location of headquarters	42E Penjuru Road, Mencast Central, Singapore 609161
	102-4 *	Location of operations	42E & 42B Penjuru Road, Mencast Central, Singapore 609161/609163
	102-5 *	Ownership and legal form	Refer to AR FY2020 – Group Structure
GRI 102:	102-6 *	Markets served	Refer to AR FY2020 – Note 4 Revenue by Geographical Segment
General Disclosures	102-7 *	Scale of the organisation	Page 10
	102-8 *	Information on employees and other workers	Page 10
	102-9 *	Supply chain	Page 8
	102-10 *	Significant changes to the organisation and its supply chain	No significant changes
	102-11 *	Precautionary Principle or approach	Page 5
	102-12 *	External initiatives	Page 4
	102-13 *	Membership of associations	Page 6
GRI 102: Strategy	102-14 *	Statement from senior decision-maker	Refer to AR FY2020 – Chairman's Message
GRI 102: Ethics and Integrity	102-16 *	Values, principles, standards, and norms of behaviour	Page 4
GRI 102: Governance	102-18 *	Governance structure	Page 5 Refer to AR FY2020 – Corporate Governance and Corporate Structure
	102-40 *	List of stakeholder groups	Page 6
	102-41 *	Collective bargaining agreements	None
GRI 102: Stakeholder	102-42 *	Identifying and selecting stakeholders	Page 6
Engagement	102-43 *	Approach to stakeholder engagement	Page 6
	102-44 *	Key topics and concerns raised	Page 7

Category	Disclosure	Description	Page Reference and Remarks
	102-45 *	Entities included in the consolidated financial statements	Refer to AR FY2020 – Notes to The Finance Statement – Note 16
	102-46 *	Defining report content and topic Boundaries	Page 2
	102-47 *	List of material topics	Page 7
	102-48 *	Restatements of information	Page 8
	102-49 *	Changes in reporting	No significant changes from previous reporting periods in the list of material topics and topic boundaries.
GRI 102:	102-50 *	Reporting period	Page 2
Reporting	102-51 *	Date of most recent report	FY2019 Sustainability Report
Practice	102-52 *	Reporting cycle	1 Jan 2020 to 31 Dec 2020
	102-53 *	Contact point for questions regarding the report	Page 2
	102-54 *	Claims of reporting in accordance with the GRI Standards	Core option
	102-55 *	GRI content index	Page 16 - 18
	102-56 *	External assurance	The Group has not sought external assurance for this sustainability report.
GRI 302:	DMA	Management approach disclosures	Page 8
Energy	302-1	Energy consumption within the organisation	Page 8
	DMA	Management approach disclosures	Page 9
GRI 306:	306-1	Waste generation and significant waste-related impacts	Page 9
Waste	306-2	Management of significant waste-related impacts	Page 9
	306-3	Waste generated	Page 9
	306-4	Waste diverted from disposal	Page 9
	306-5	Waste directed to disposal	Page 9
GRI 307:	DMA	Management approach disclosures	Page 9
Environmental Compliance	307-1	Non-compliance with environmental laws and regulations	Page 9

Category	Disclosure	Description	Page Reference and Remarks
	DMA	Management approach disclosures	Page 10 - 11
GRI 401:	401-1	New employee hires and employee turnover	Page 10
Employment	401-2	Benefits provided to full-time employees that are not provided to temporary or part-time employees	Page 11
	401-3	Parental leave	Page 11
	DMA	Management approach disclosures	Page 13 - 14
GRI 403: Occupational	403-1	Occupational health and safety management system	Page 13 - 14
Health and Safety	403-2	Hazard identification, risk assessment, and incident	Page 13
	403-9	investigation Work-related ill health	. 490 .0
	DMA	Management approach disclosures	Page 12
	404-1	Average hours of training per year per employee	Page 12
GRI 404 Training and Education	404-2	Programmes for upgrading employee skills and transition assistance programmes	Page 12
	404-3	Percentage of employees receiving regular performance and career development reviews	Page 12
GRI 205 Anti-Corruption	DMA	Management approach disclosures	Page 15, Refer to AR FY2020 – Corporate Governance
	205-3	Confirmed incidents of corruption and actions taken	Page 15, Refer to AR FY2020 – Corporate Governance



42E Penjuru Road, Mencast Central Singapore 609161 T +65 6268 4331 F +65 6264 4156 W www.mencast.com.sg E ir@mencast.com.sg